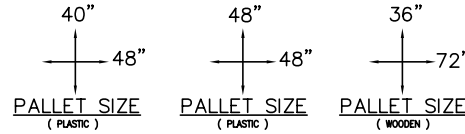


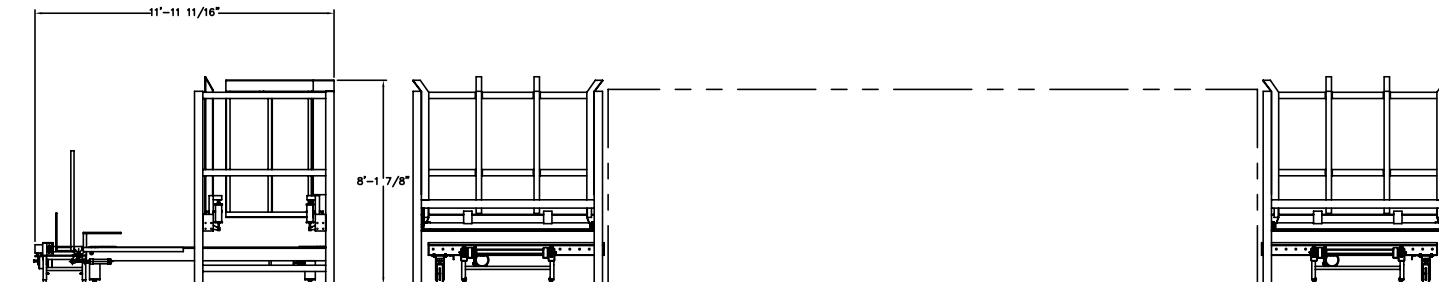
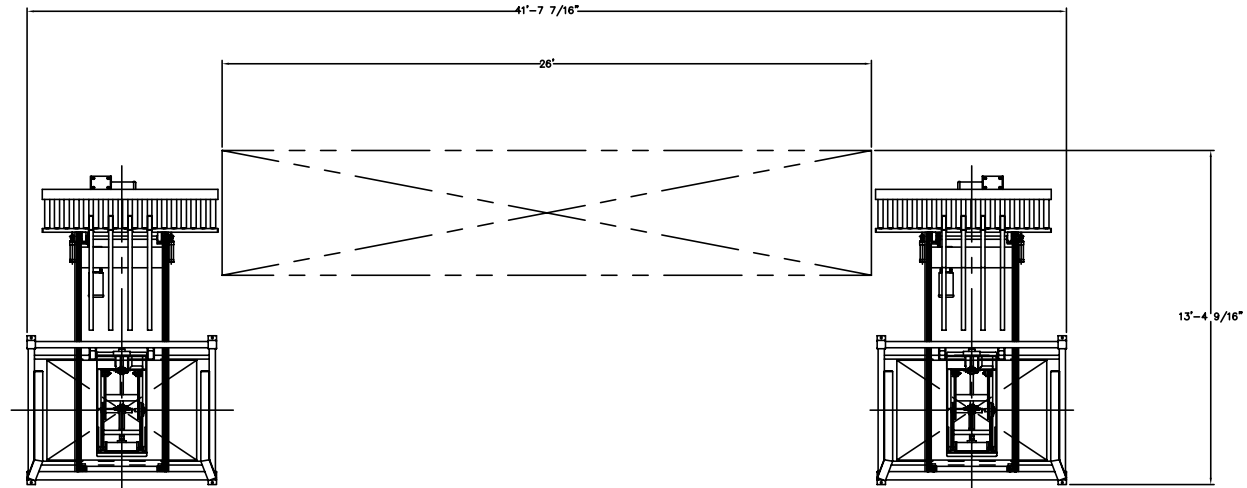
REV	DATE	BY	DESCRIPTION	EON
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PASCO SERIES 5000 PALLET DISPENSER/STACKER SYSTEM SPECIFICATIONS

SPEED: ----- 2 PALLETS PER MINUTE
PALLETS: ----- 40 X 48 / 48 X 48 PLASTIC PALLETS / 36 X 72 X 6 WOODEN
ELECTRICAL EQUIPMENT: MOTOR- SAUDOR, TEFC
 STARTER- ALLEN BRADLEY
 FUSE- ALLEN BRADLEY
 LIMIT SWITCHES- ALLEN BRADLEY
 PHOTO ELECTRICS- ALLEN BRADLEY
 PROGRAMMABLE CONTROLLER- ALLEN BRADLEY, SLC 504
 WIRING- IRRM 14 GA. IN RUB ROY CONDUIT
 ENCLOSURE- HOFFMAN - NEMA 4X WITH TERMINAL HOOK UPS
 JUNCTION BOXES- HOFFMAN - NEMA 4X WITH TERMINAL HOOK UPS
 FIELD WIRING BY OTHERS
PNEUMATIC EQUIPMENT: CYLINDERS- PARKER
 SOLENOID VALVES- PARKER
 FILTER/REGULATOR- PARKER
 PIPING- FLEXIBLE HOSE
PAINT: ----- OIL-BASED POLYURETHANE ENAMEL ----- (PLEASE CHOOSE COLOR) -----
UTILITIES: ----- 480 VOLT, 3 PHASE, 60 HERTZ, 5 H.P., 20 AMPS. (PLEASE VERIFY)
AIR SUPPLY: ----- MINIMUM 2 CFM AT 80 PSIG
STAINLESS STEEL PACKAGE: ----- PALLET CONTACT SURFACES



FOR APPROVAL
 APPROVED -----
 APPROVED AS NOTED -----
 NOT APPROVED -----
 NAME -----
 COMPANY -----
 DATE -----



TOLERANCES		PASCO	
TOLERANCES UNLESS SPECIFIED OTHERWISE		2850 SOUTH HANLEY ROAD, SUITE 400, ST. LOUIS, MO. 63144 (314) 761-2212 FAX (314) 761-9888	
FRACTIONS	±1/32	PALLET DISPENSER/PALLET STACKER APPROVAL DRAWING JOB #1306 (TROPICANA)	
Ø	±0.015		
ØØ	±0.005		
ANGLES	±1°		
BREAK SHARP EDGES	Ø3		
FILES	Ø15 R MAX	DRAWN BY: AFD DATE: 10/26/97 DRAWING NUMBER: 1306AP REV: 0	
SURFACE FINISH	250 / MAX	CWD BY: _____ DATE: _____ SCALE: 3/4"=1" SHEET 1 OF 1	