

Unused 2010 Frick RWF II 270 Rotary Screw Compressor Package – 643 HP

Mfg: Frick

Model: RWF II 270

Stock No: HGPM050.200

Serial No: 10241B19447089

Unused 2010 Frick RWF II 270 Rotary Screw Compressor Package. Model: RWF II 270. Serial Number: 10241B19447089. Using ammonia R-717 it is capable of producing 598 tons at 639 bhp with a 20°F suction temperature, 95°F condensing temperature, 10°F liquid subcooling and 10°F suction superheat, or originally set up to provide 47.4 tons when absorbing 127.7 bhp with R-717 at 100% load. This rating is based upon -75.0°F SST and +5.0°F SIT with 10.0°F of non-useful suction superheat and 0.0 °F of subcooling in the condenser. This capacity rating is based upon 0.0 psi pressure drop in the suction line, disc, suction valve assembly, and discharge valve. Frick Rotary Screw Compressor, model SGC2321, serial no. 10241A19378973, Vi ratio: 2.2 - 5.0. Nominal CFM displacement: 1,589. Ram Industries motor: 643 hp, 3575 rpm, 480 volt, 60 Hz, 3 phase. Units feature Quantum XL control panel, Ram electronic soft starters and liquid injection oil cooling. Approximate weight: 14,700 lbs. Overall dimensions: 16 ft. 8 in. L x 8 ft. 6 in. W x 9 ft. 8 in. H.

Additional features and details include:

- Automatic continuously variable slide valve capacity control (100% to approximately 12%)
- Demand lube oil pump for low differential pressure lubrication systems.
- Low temperature design suction shutoff valve, with check valve and suction strainer (ship loose).
- Standard discharge shutoff valve, with check valve and stop valve.
- Standard oil separator with sump, oil heaters, and dual relief valve assembly with rupture discs, pressure gauge, and pressure switch, and access cover for replacement of internal coalescing element(s). Oil separator is designed and constructed in accordance with ASME Section VIII, Div I for a maximum design working pressure of 300 PSIG.
- Dual canister super filter-II oil filter(s) with isolation valves.
- Liquid Injection Oil Cooling using EZ-Cool motorized control valve controlled via the Quantum LX microprocessor control panel.
- Economizer kit: includes compressor connection, microprocessor output device, check valve, angle valve, and strainer.
- Quantum LX microprocessor control panel with safety and operating controls including color VGA graphics display, auto setback, override control, on-screen calibration, shutdown notification, and I/O upgrade capability in NEMA 4 enclosure, using 110 volt power.
- 2nd Analog Board
- Power Miser™ Economizer port pressure monitoring.
- Temperature Capacity Control.
- Panel Internal Circulation Fan
- Panel Heater.
- Outdoor Display
- Compressor coupled to motor with flexible coupling.
- Motor Plus Package consisting of the following items:
 - Smart Series 643 HP, 460V, 60 Hz, Weatherproof -WP II with stainless steel inlet screens, energy-wise, NEMA premium efficient with a nominal efficiency of 95.8%, low noise motor with flanged mounting. Includes motor space heater. Equipped with stainless steel inlet screens.
 - Solid State (Unit Mounted) 643 HP, 460V, 60 Hz, combination compressor motor starter with main circuit breaker disconnect with shunt trip, shorted SCR detection for shunt trip, control power transformer, compressor motor current transformer, maximum current limiter, current ramp with hp rated bypass contactor with automatic control, under voltage protection, instantaneous overcurrent trip, phase loss protection plus appropriate interlocks and wiring , all in a NEMA 4 enclosure, UL listed, complete with factory installed power wiring to the motor

and control wiring to the microprocessor, tested and ready for operation. Includes starter panel heater.

- Amerlock 400 High Solids Epoxy Paint with Amerlock 450 Topcoat, Gray.





Frick
ROTARY SCREW COMPRESSOR UNIT

SALES ORDER NUMBER: **300400523190**
 MODEL NO: **RWF II 270**
 SERIAL NO: **10241B19447089**
 REFRIGERANT: **R717 Ammonia**
 MAX DESIGN PRESSURE: PSIG **300**
 kPa **2068**
 YEAR: **HS-7** **2010**

100 CV AVENUE, WAYNESBORO, PA 17268
 PHONE: 717-762-2121

Frick
BY JOHNSON CONTROLS

ROTARY SCREW COMPRESSOR
 MODEL NO: **SGC2321**
 SERIAL NO: **10241A19378973**
 MAX. ALLOWABLE PRESSURE - PSIG **400** MAX. DRIVER SPEED - RPM **4500**

WAYNESBORO, PA 17268

MANUFACTURER'S S/N
181503M1

CERTIFIED BY **NYORK INTERNATIONAL** WAYNESBORO PA, USA

SHELL CHAMBER			
MAWP	300	PSI at	250 °F
MAEWP		PSI at	°F
MDMT	20	°F at	300 PSI
TUBE COIL OR INNER CHAMBER			
MAWP		PSI at	°F
MAEWP		PSI at	°F
MDMT		°F at	PSI

2011 YEAR BUILT 18175560 DESIGN

E150985 **RAM** INDUSTRIES 1-800-999-8183
 MADE IN BRAZIL

X LINE

SERIAL NO			
MODEL NO	HP	RPM	PH V2
VOLTS	FLA	REMA DES	CODE
FRAME	ENCL	DUTY	INS SF
MAX AMB	°C	POWER FACTOR	
NOM EFF	ODE BEARING		
DE BEARING	CONTACT MANUAL FOR REFRIGERATOR SCHEDULE INSTRUCTIONS AND REPAIRS		
LUBRICATION TYPE			

HIGH EFFICIENCY REFRIGERATION DUTY MOTOR