

FORM U-1 MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS  
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

P.O. #F10249

1. Manufactured by VILTER MANUFACTURING CORP. MILWAUKEE, WISCONSIN 53207  
(Name and address of manufacturer)  
2. Manufactured for Filbert Corporation Miami, Florida  
(Name and address of purchaser)  
3. Location of Installation National Refrigeration c/o H.P. Hood Dunedin, Florida  
(Name and address)  
4. Type Horiz. Vessel No. D91546 78B531  
(Horiz. or vert. tank) (Mfr's Serial No.) (CRN) (Drawing)  
27994 Year Built 1978  
(Nat'l Brd. No.)  
5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1977 and Addenda to 6-30-78 and Code Case no. \_\_\_\_\_  
(Year) (Date)  
Special service per UG-120(d) \_\_\_\_\_  
Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: \_\_\_\_\_

(Name of part, item number, mfr's name and identifying stamp)

Items 6-11 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers

6. Shell: Material SA 515 GR 70 Nominal Thickness 5/16 in. Corrosion Allowance 0 in.  
(Spec. No., Grade) (Diam.)  
Diam. \_\_\_\_\_ ft 30 in. Length 19 ft 9 3/8 in.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

Date 11/14/78 Signed Vilter Mfg. Corp. by J. J. Jersens  
(Manufacturer) (Representative)  
"U" Certificate of Authorization No. #402 expires 3-31-80, 19\_\_\_\_

CERTIFICATE OF SHOP INSPECTION

Vessel made by Vilter Mfg. Corp. at Milwaukee, Wis.  
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Wisconsin and employed by Lumbermens' Mutual Casualty Co. of Long Grove, Ill. have inspected the pressure vessel described in this Manufacturers' Data Report on 11-30 19 78 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11-30-78 Signed J. J. Jersens Commissions 1B 6412 14 170  
(Inspector) (Nat'l Board, State, Province and No.)

CERTIFICATE OF COMPLIANCE FOR FIELD WORK

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.

Date \_\_\_\_\_ Signed \_\_\_\_\_ by \_\_\_\_\_  
(Manufacturer) (Representative)  
"U" Certificate of Authorization No. \_\_\_\_\_ expires \_\_\_\_\_, 19\_\_\_\_

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of \_\_\_\_\_ and employed by \_\_\_\_\_ of \_\_\_\_\_ have compared the statements in this Manufacturers' Data Report with the described pressure vessel and state that parts referred to as data items \_\_\_\_\_, not included in the certificate of shop inspection, have been inspected by me and that, to the best of my knowledge and belief, the Manufacturer has constructed and assembled this pressure vessel in accordance with ASME Code, Section VIII, Division 1.

The described vessel was inspected and subjected to a hydrostatic test of \_\_\_\_\_ psi.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturers' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date \_\_\_\_\_ Signed \_\_\_\_\_ Commissions \_\_\_\_\_  
(Authorized Inspector) (Nat'l Board, State, Province and No.)